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D205-523-013
Job Sheet 185562



Part No: D205-523-013

Job Qty: 4 ea

Part Name: Heli-Rappel™ 500 lbs, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 02.04.04 Updated Drawing and Added Inspection Level 21 SM

Ship Via:

6379

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/3/18	12/3/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 09 2018
110	Packaging	4 pcs	12/3/18	12/3/18	0.00	0.00	Packaging1-2		NOV 09 2018
120	QC	4 pcs	12/3/18	12/3/18	0.00	0.00	QC4		NOV 12 2018
130	Packaging	4 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3-4		NOV 12 2018
135	DC	4 pcs	12/3/18	12/3/18	0.00	0.00	DC		NOV 12 2018
140	QC21-FG	4 Ea	12/3/18	12/3/18	0.00	0.00	QC21		NOV 12 2018

Part Op 130 - Package as per PPP D205-523-013 Identify and Stock Location : FG018
Descriptions: 135 - Photocopy blue file & type labels as per PPP D205-523-013, CHG 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-14A	Bolt	16 Ea (4 ea)	90-Start up Operation	5036844
D205-523-043	Slide Bar Assembly	4 Ea (1 ea)	90-Start up Operation	5125365
D2224	Rappel Anchor Assembly	4 Ea (1 ea)	90-Start up Operation	5098841
D2229	Doubler	8 Ea (2 ea)	90-Start up Operation	5050522x1 5066633x6
MS21042L5	Nut	16 Ea (4 ea)	90-Start up Operation	5093592
NAS1149D0563J	Washer	32 Ea (8 ea)	90-Start up Operation	5050253

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-14A	16	53	0
	D205-523-043	4	0	0
	D2224	4	5	0
	D2229	8	13	0
	MS21042L5	16	531	0
	NAS1149D0563J	32	1,012	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY

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Revision: F

Date: 01.03.29

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Change Record

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Part Number: D205-523-013

Description: HELI-RAPPEL INSTALLATION (205/212/214/412)

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